



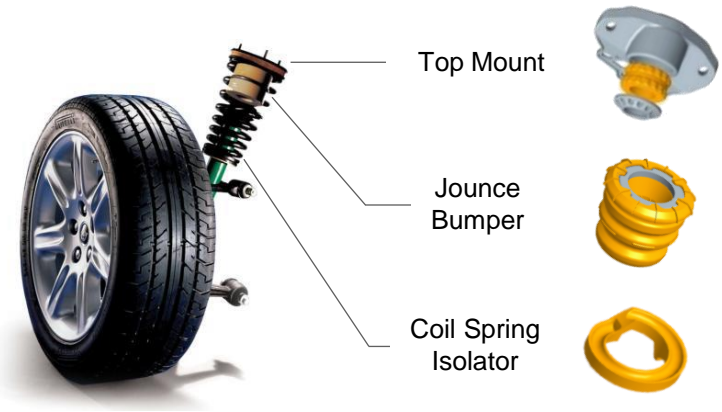
Cellasto® Heavy Equipment



Cellasto® – microcellular polyurethanes for NVH solutions

Automotive

Cellasto® Division is the global market leader for spring aids and vibration damping components that counter noise, vibration and harshness (NVH)



>85%
of all car manufacturers worldwide use Cellasto® components

Industries

In addition, Cellasto® offers customized NVH solutions for a broad range of applications and industries



>75%
of all front-loader washing machines worldwide use Cellasto® friction dampers

Independent Aftermarket

Broad Cellasto® program for Independent Aftermarket with OEM quality and BASF owned tools



>600
different jounce bumpers from most automotive OEMs

Cellasto® Industries: our NVH solutions and service package

Cellasto® products

- spring and shock absorber products that can handle high loads in both static and dynamic situations
- can replace rubber and steel elements as shock absorbers, springs and antivibration elements
- all imaginable geometries due to versatile manufacturing to adapt your constructive requirements

Converted Parts

- made from blocks, tubes or cylinders by slicing, waterjet cutting, grinding or die-cutting



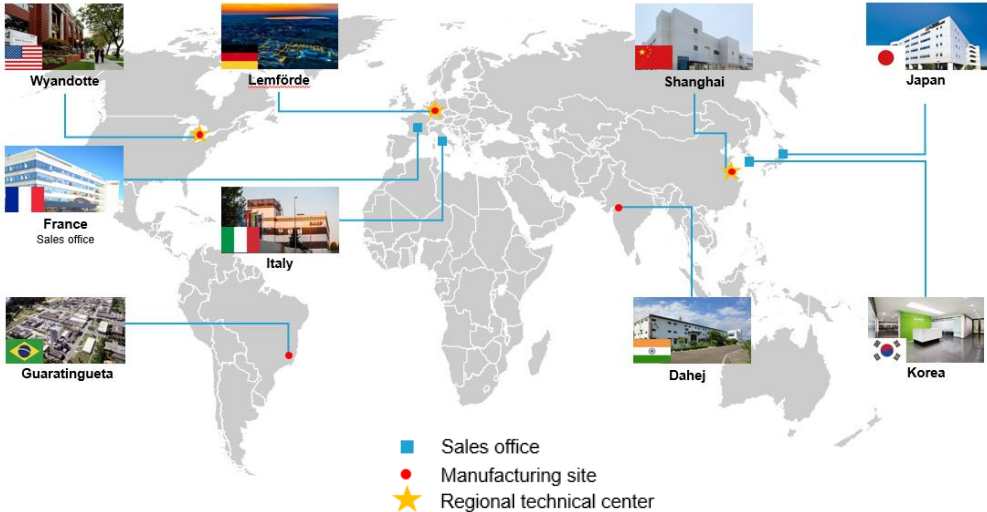
Molded Parts

- made with tools on automated mold lines



Cellasto® engineering

- mechanical engineer experts in a wide range of customized NVH solutions for many applications and industries
- global network with local contacts and engineering support for your project developments
- can provide you quick custom-made samples to check the advantages of Cellasto®



Cellasto® Industries: incredible versatility and performance

Cellasto® products ...

... for many applications and industries

Spring Elements



NVH Elements



Tolerance Compensation



Elevator



Home Appliance



Power Tools



Friction Dampers



Seals



Bump Stops / End Stops



Heavy Equipment



Light Vehicles



Paper & Packaging



Specially Engineered



Semi-Finished



And more...

Furniture



Sports & Leisure



And more...

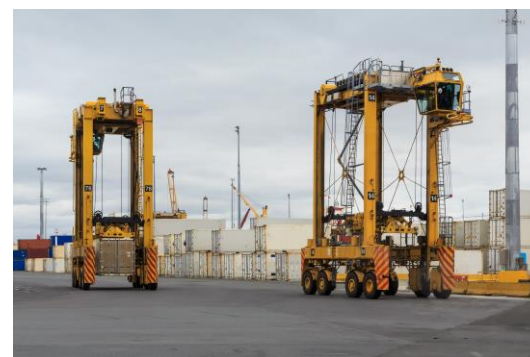
Cellasto® reduces NVH for heavy equipment

Agricultural, harbor and mining equipment

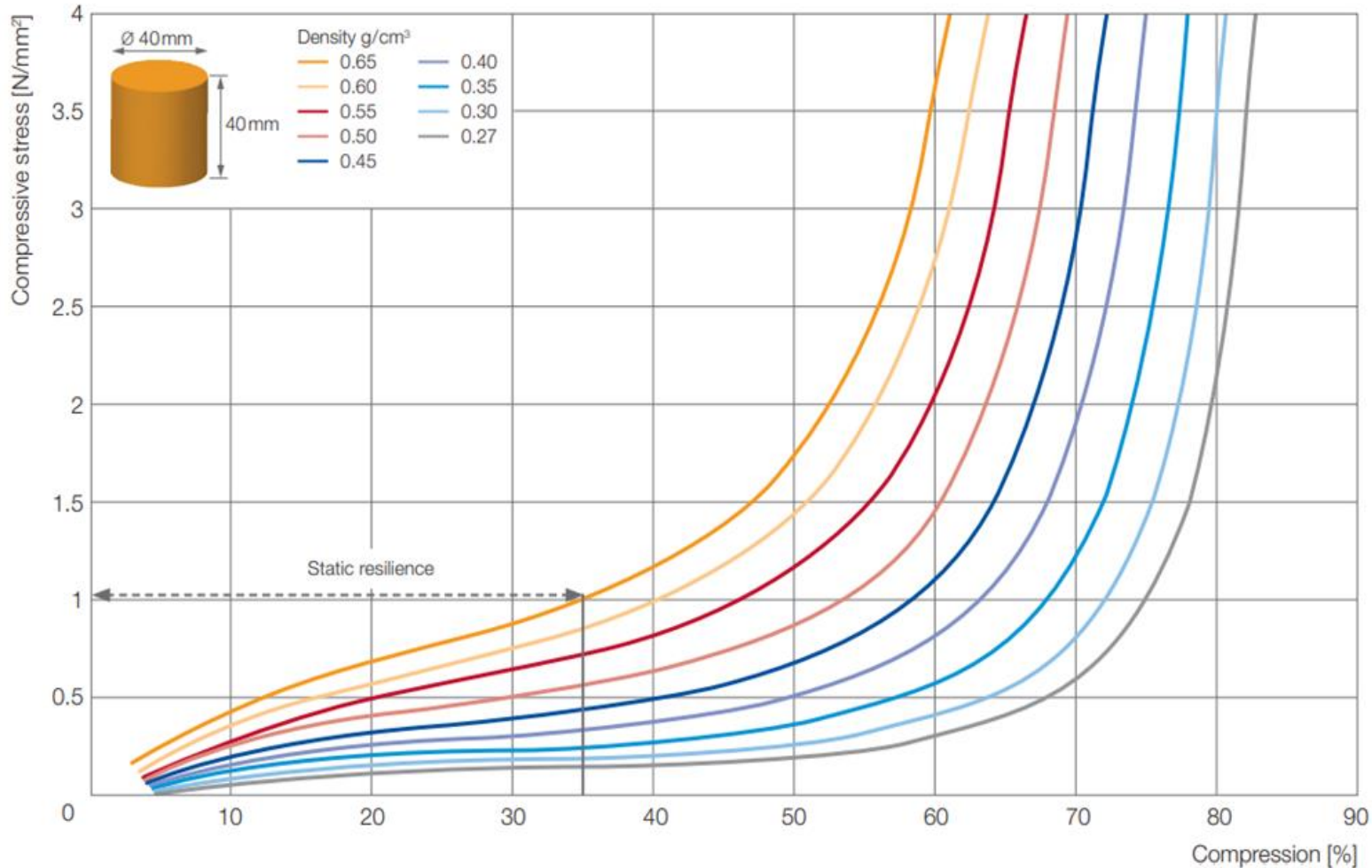


Why front runners choose Cellasto® for heavy equipment operations

BASF is your experienced partner in the heavy equipment industry, providing custom-designed and safety-certified components crafted with the outstanding versatility of Cellasto®. Count on BASF's team of global experts to help you engineer designs that meet your specifications for NVH, safety and performance.



Cellasto® excels in long deflection ways depending on the density of 270 to 650g/l



Progressive characteristic curve:

- In contrast to metallic springs, Cellasto® components offer a non-linear compressive behavior that increases in compressive stress as it is further compressed.
- This progressivity can be used in spring damping systems as a comfortable end stop at larger deflections.

Cellasto® is characterized by outstanding properties in vibration dynamics

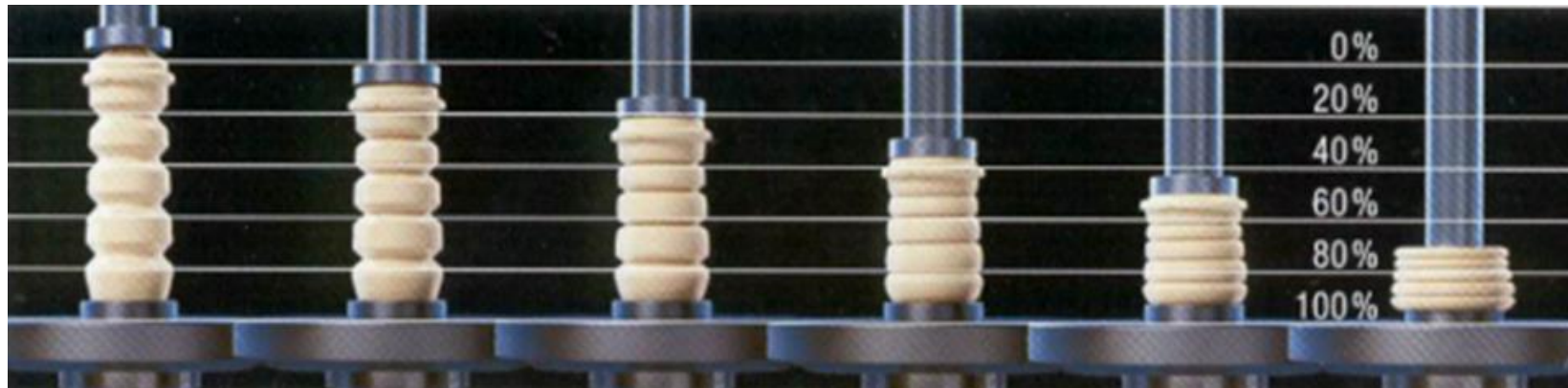


- Cellasto® offers low dynamic stiffening up into high frequencies for vibration technologies.
- A further characteristic feature is an amplitude-selective damping. This means low damping rates at high frequencies or small amplitudes (acoustic isolation) and increased damping at large amplitudes (energy reduction).

Cellasto® is characterized by low lateral extension due to volume compressibility



Cellasto® scores with a high volume compressibility, a benefit for many installation scenarios. Due to the cellularity of the material, there is only very slight transverse expansion under load.



Cellasto® bears high load capacity: statically up to 1 N/mm² and dynamically up to 4 N/mm²



- High load capacity is quite compatible with small component sizes.
- The static permanent load is achieved at approx. 35-40% deflection of the original height, according to compressive stresses that depend on the density of our Cellasto® components.

Cellasto® is highlighted by its extremely low compression set



Trailer Suspension

- An extremely low compression set after static as well as dynamic load is verifiable.
- Even after years of usage it can be neglected for most applications.
- A high durability of Cellasto® components convinces in many tailor made solutions.

Cellasto® stands for abrasion resistance

- An exceptionally good abrasion resistance can be highlighted, so Cellasto® is also applicable in protective sealings for sensitive metal surfaces.
- Environmental influences such as dirt and dust have hardly any effect on Cellasto® components.



We are looking forward to your message!

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