

Product description

Easy-flowing, extremely finely crystalline injection molding grade of high transparency for thin-walled transparent or highly translucent parts.

Physical form and storage

The product is supplied in the form of granules with a bulk density of approx. 0.7 g/cm³. Standard packs are bag and bulk container (octagonal IBC=intermediate bulk container made from corrugated board with a liner bag). Other packaging materials and shipping in road or rail silo wagons are possible by agreement. The containers should only be opened immediately before processing or drying. To ensure that the delivered product absorbs as little moisture as possible, the containers should be stored in dry rooms and always carefully closed again after partial quantities have been withdrawn. In principle, the product can be stored for a long period of time. Containers stored in cold rooms should be equalized to ambient temperature before opening in order to avoid condensation on the granules. Regardless of the storage conditions, the product should be pre-dried according to our recommendations and the machine should preferably be loaded using a closed conveyor system.

Product safety

In case processing is done under conditions as recommended (cf. processing data sheet) melts are thermally stable and do not generate hazards by molecular degradation or the evolution of gases and vapors. Like all thermoplastic polymers the product decomposes on exposure to excessive thermal load, e.g. when it is overheated or as a result of cleaning by burning off. Further information is available from the safety data sheet.

Safety instructions

Provide suitable exhaust ventilation at the drying process and in the area surrounding the melt outlet of processing machines.

Closed containers should only be opened in well-ventilated areas.

Ensure thorough ventilation of stores and work areas.

When incorrectly processing an unpleasant odour can be produced, especially when the recommended processing parameters are exceeded.

Check

- Melt temperature

- Residence time

When there is a strong odour, immediately check processing parameters.

Any short stoppages in production, it is recommended that you inject material into the mould not purge an air shot.

Note

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed. In order to check the availability of products please contact us or our sales agency.

Typical values for uncoloured product at 23 °C ¹⁾	Test method	Unit	Values ²⁾
Properties			
Polymer abbreviation	-	-	PA6
Density	ISO 1183	kg/m ³	1130
Viscosity number (0.5% in 96 % H ₂ SO ₄)	ISO 307, 1157, 1628	cm ³ /g	170
Water absorption, saturation in water at 23°C	similar to ISO 62	%	9 - 10
Moisture absorption, equilibrium 23°C/50% r.h.	similar to ISO 62	%	2.4 - 3
Processing			
Melting temperature, DSC	ISO 11357-1/-3	°C	215
MVR 275 °C/5 kg	ISO 1133	cm ³ /10min	100
Melt temperature, injection moulding/extrusion	-	°C	250 - 270
Mould temperature, injection moulding	-	°C	30 - 80
Molding shrinkage (parallel)	ISO 294-4	%	0.55
Molding shrinkage (normal)	ISO 294-4	%	0.78
Mechanical properties			dry / cond.
Tensile modulus	ISO 527-1/-2	MPa	3000 / 900
Yield stress, 50 mm/min	ISO 527-1/-2	MPa	85 / 40
Yield strain, 50 mm/min	ISO 527-1/-2	%	3.5 / 25
Stress at break	ISO 527-1/-2	MPa	- / 65
Strain at break	ISO 527-1/-2	%	- / >200
Flexural modulus	ISO 178	MPa	2500 / 750
Flexural strength	ISO 178	MPa	105 / 30
Charpy unnotched impact strength (23°C)	ISO 179/1eU	kJ/m ²	75 / N
Charpy unnotched impact strength (-30°C)	ISO 179/1eU	kJ/m ²	70 / 70
Charpy notched impact strength (23°C)	ISO 179/1eA	kJ/m ²	5 / 35
Charpy notched impact strength (-30°C)	ISO 179/1eA	kJ/m ²	4 / 3
Thermal properties			
HDT A (1.80 MPa)	ISO 75-1/-2	°C	60
HDT B (0.45 MPa)	ISO 75-1/-2	°C	170
Max. service temperature (short cycle operation)	-	°C	170
Optical properties			
Haze, d = 1 mm	ASTM D 1003	%	17
Haze, d = 2 mm	ASTM D 1003	%	35
Degree of light transmission, d = 1 mm	ASTM D 1003	%	82
Degree of light transmission, d = 2 mm	ASTM D 1003	%	70

Footnotes

1) If product name or properties don't state otherwise.

2) The asterisk symbol "*" signifies inapplicable properties.

3) The typical values of preliminary datasheets are not statistically firm.

UL - Yellow Card

Component - Plastics

E41871

BASF SE

Performance Materials Europe, PMD/EX - H201, Ludwigshafen 67056 DE

Vision B3K

Polyamide 6 (PA6) "Ultramid", furnished as pellets

Color	Min. Thk (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str
ALL	0.4	HB	0	0	65	65	65
	0.75	V-2	0	0	65	65	65
	3.0	V-2	0	0	65	65	65

Comparative Tracking Index (CTI): 0

Inclined Plane Tracking (IPT) kV: -

Dielectric Strength (kV/mm): 11

Volume Resistivity (10^xohm-cm): -

High-Voltage Arc Tracking Rate (HVTR): -

Surface Resistivity (10^xohms/square): -

Dimensional Change (%): -

High Volt, Low Current Arc Resis (D495): -

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

Report Date: 2019-11-28

© 2022 UL Solutions



Last Revised: 2020-01-09

IEC and ISO Test Methods

Test Name	Test Method	Units	Thk (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	0.4	HB, HB40 (ALL)
			0.75	V-2 (ALL)
			3.0	V-2 (ALL)
Glow-Wire Flammability (GWF1)	IEC 60695-2-12	°C	-	-
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	°C	-	-
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	°C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	°C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m2	-	-
ISO Izod Impact	ISO 180	kJ/m2	-	-
ISO Charpy Impact	ISO 179-1	kJ/m2	-	-

BASF SE

67056 Ludwigshafen, Germany