NAFTOSEAL® MC-115

ADHESION PROMOTER

PRIMARY APPLICATION

NAFTOSEAL® MC-115 is a one-component adhesion promoter for polysulfide sealants and is used to prepare metal and solvent resistant painted surfaces prior to the application of polysulfide sealants. It contains a mixture of solvents and surface-activating substances.

SPECIFICATIONS

Typical Physical and Application Properties	
Composition	A mixture of volatile organic solvents and surface activating agents
Colour	Red
Flash point	30°C (86°F)

APPLICATION PROCEDURE

Clean surfaces with an appropriate solvent to remove dirt, grease, and processing oils just prior to the application of Naftoseal® MC-115 Adhesion Promoter. Use clean rags or paper towels, avoid contaminating the surface with oils, soaps or anything which may interfere with adhesion. Always pour solvent onto the cleaning cloth to avoid contaminating the cleaning solvent. Clean one small area of the surface at a time, quickly wiping it dry before the solvent evaporates to prevent re-deposition of oil, wax or other contaminants.

Method of Application: Naftoseal® MC-115 must be applied to dry, solvent-cleaned surfaces only, with a clean, lint-free gauze or a brush. Excess MC-115 should be wiped off - whilst still wet - with clean gauze sponges. The substrate surface should remain a uniform red colour.

Drying Time: 10min at 23°C (73°F), 50% r.h.

Sealant Application: The sealant shall be applied within 4 hours.

SOLUTIONS CONTROL

Packaging

Designation	Content	No./ Case
Kit 25	250 ml	16
Kit 100	1000 ml	7
Adhesion Promoter Pen	30 ml	12

NOTES ON USE (See Safety Data Sheet)

SAFETY AND HANDLING

Prior to handling and use of any of the materials referenced in this document, the Safety Data Sheets should be read and understood by all personnel in contact with these materials.

KEEP OUT OF REACH OF CHILDREN

STORAGE

Dry indoor storage at temperatures between 40°F and 100°F (4.4°C and 37.8°C) is recommended, away from any incompatible materials referenced in the Safety Data Sheets. All containers should be tightly closed when not in use.

SHELF LIFE

The storage life of Naftoseal® MC-115 is 6 months from date of packaging when stored at temperatures below 26°C and in its original unopened container.

Naftoseal® MC-115 is hygroscopic and may become cloudy due to hydrolysis when over- exposed to atmospheric moisture. Care should be taken to keep atmospheric moisture to a minimum by closing containers when not in use. If cloudiness is observed, Naftoseal® MC-115 should be discarded.

DISPOSAL

Any disposal of the materials referenced in this document should be in accordance with all applicable federal, state, providential and local regulations. The process solution can contain components other than those present in the materials as supplied. Analysis of process solutions may be required prior to disposal.

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